



OPTO ENGINEERING

HCBI023 | DATASHEET

Hypercentric Lens For Bottom Inspection for 2/3" sensors



KEY ADVANTAGES

Perfect focusing of hollow objects with just one camera

For precise and high-resolution simultaneous imaging of the inner walls and bottom of cavities

Cavity inspection from the outside

No need to put an optical probe into the hole

Very high field depth and flexibility

Cavities featuring different shapes and dimensions can be easily imaged by the same lens

Wide viewing angle, manual focus adjustment and variable iris

Ideal for the inspection of bottles and hollow objects



HC series features hypercentric lenses for sensors up to 1.1" designed for the simultaneous inspection of the inner sides and bottom surfaces of hollow cylindrical samples, such as bottles, cans, vials, containers, pipes and bores.

SPECIFICATIONS

Optical specifications

Image circle	(mm)	6.7
Min sensor size		2/3"
Working distance with minimum object size ¹	(mm)	473.8
Working distance with medium object size ¹	(mm)	107.15
Working distance with maximum object size ¹	(mm)	242.6
Convergence point distance ²	(mm)	50
Viewing angle	(°)	30
wf/N ¹		1.6 - 22

Mechanical specifications

Mount		C
Length ³	(mm)	249.1
Front diameter	(mm)	84.0
Mass	(g)	1151

¹ Working distance: distance between the front end of the mechanics and the object.

² Distance between the front end of the mechanics and the point where all the optical rays coming from the object converge (entrance pupil).

³ Measured from the front end of the mechanics to the camera flange.

FIELD OF VIEW

Field of view (diameter x height)

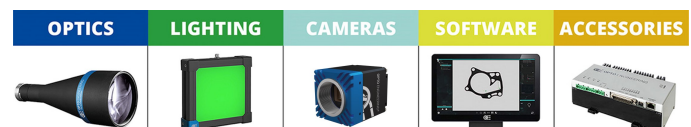
Minimum	(mm x mm)	∅ = 30.0
Medium	(mm x mm)	∅ = 100.0
Maximum	(mm x mm)	∅ = 220.0

ADDITIONAL NOTE

The minimum field of view can be achieved by using about 2 mm of back focal spacers between the camera and the objective. Even smaller field of views can be achieved by using extension tubes.

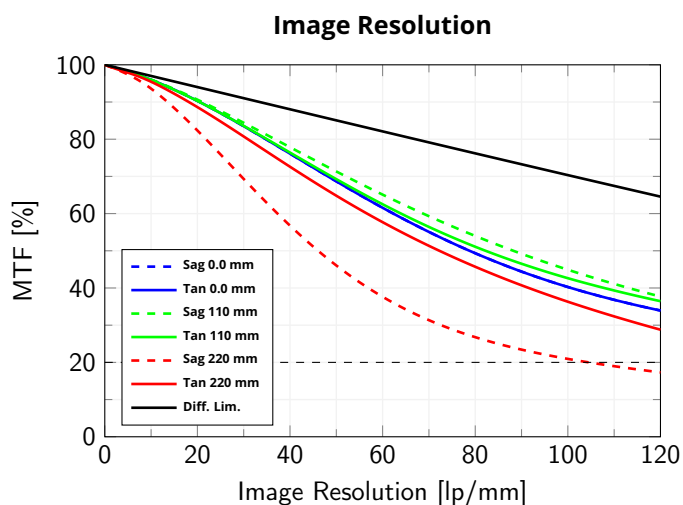
COMPATIBLE PRODUCTS

Full list of compatible products available [here](#).

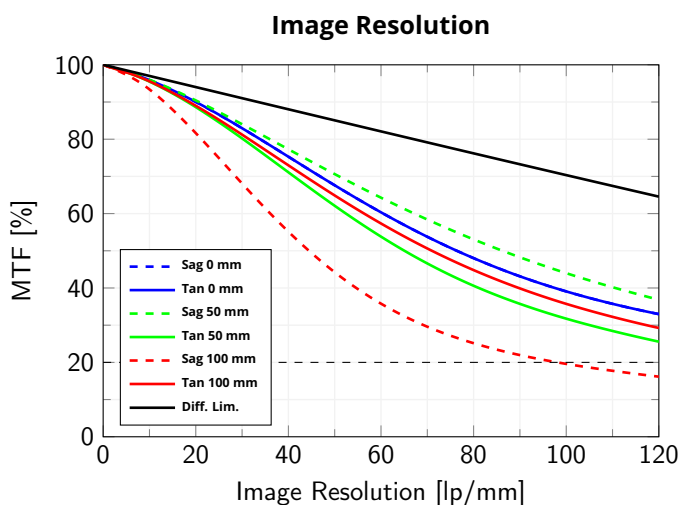


A wide selection of innovative machine vision components.

All product specifications and data are subject to change without notice to improve reliability, functionality, design or other. Photos and pictures are for illustration purposes only. Data are reported by design, actual lens performance may vary due to manufacturing tolerances.

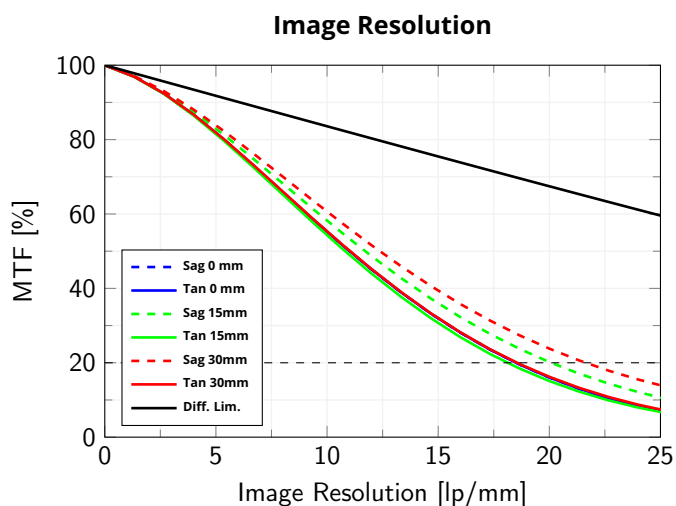


Modulation Transfer Function (MTF) vs. Image Resolution, wavelength range 486 nm - 656 nm of cylindrical object of diameter $\varnothing = 220.0\text{mm}$ at $wf/N=4$



Modulation Transfer Function (MTF) vs. Image Resolution, wavelength range 486 nm - 656 nm of cylindrical object of diameter $\varnothing = 100.0\text{mm}$ at $wf/N=4$

HCBI IMAGING SETUP



Modulation Transfer Function (MTF) vs. Image Resolution, wavelength range 486 nm - 656 nm of cylindrical object of diameter $\varnothing = 30.0\text{mm}$ at $wf/N=22$

